TPS62873 Dual Buck Converter Evaluation Module User's Guide



ABSTRACT

This user's guide describes the characteristics, operation, and use of Tl's evaluation module (EVM) for the TPS62873-Q1 devices. The TPS62873EVM-144 is designed to help the user easily evaluate and test the operation and functionality of a stacked configuration of two TPS62873 buck converters. The device also can be used to evaluate TPS62870-Q1, TPS62871-Q1, and TPS62872-Q1 devices in this configuration. The EVM converts a 2.7-V to 6.0-V input voltage to a regulated 0.75-V output voltage. The output current of this EVM can go up to 30 A. This user's guide includes setup instructions for the hardware, a printed-circuit board (PCB) layout, a schematic diagram, and a bill of materials (BOM).

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Warning and Caution www.ti.com

1 Warning and Caution



Caution

Caution Hot surface. Contact may cause burns. Do not touch!

2 Introduction

The TPS62873 device is a high-frequency, synchronous step-down converter optimized for a small solution size and high efficiency. The devices focus on high-efficiency, step-down conversion over a wide output current range. At medium to heavy loads, the converter operates in PWM mode and automatically enters power save mode operation at light load to maintain high efficiency over the entire load-current range. The device is available in a 2.55-mm × 3.55-mm, 16-pin VQFN package.

2.1 Performance Specification

Table 2-1 provides a summary of the TPS62873EVM-144 performance specifications.

Specification		Test Conditions	MIN	TYP	MAX	Unit
Input voltage			2.7		6.0	V
Output voltage setpoint				0.75		V
Output current	TPS62873EVM-144		0		30.0	Α

2.2 Modifications

The printed-circuit board (PCB) for this EVM is designed to accommodate the different output current versions of this integrated circuit (IC). On the EVM, additional input and output capacitors can be added, the default output voltage can be changed and the switching frequency can be modified.

2.2.1 Input and Output Capacitors

Footprints for additional input capacitors as well as for additional output capacitors are provided. These capacitors are not required for proper operation but can be used to reduce the input and output voltage ripple and to improve the load transient response. For proper operation, the total output capacitance must remain within the recommended range described in the TPS6287x-Q1 Low Input Voltage, Adjustable-Frequency Step-Down Converter data sheet.

2.2.2 Output Voltage Setting

The output voltage of U1 is set to a default of 0.75 V. Other default voltages can be set using appropriate values for the resistors R5 and R6. During operation, the output voltage can be changed using the I²C interface. For more details, see the *TPS6287x-Q1 Low Input Voltage*, *Adjustable-Frequency Step-Down Converter* data sheet.

2.2.3 Control Loop Compensation

C1, C2, C4, and R1 are used for compensating the control loop. If the output capacitors have been changed, adjustments of the component values in the compensation network can be necessary. For more details, see the TPS6287x-Q1 Low Input Voltage, Adjustable-Frequency Step-Down Converter data sheet.

2.2.4 Switching Frequency Setting

The switching frequency is set to a default of 2.25 MHz. By changing the values of R103 and R104, the default switching frequency can be changed. If R103 and R104 are changed the same change must be done with R203 (same value as R103) and R204 (same value as R104) For more details, see the *TPS6287x-Q1 Low Input Voltage, Adjustable-Frequency Step-Down Converter* data sheet.

2.2.5 I²C Interface

Output voltage, output voltage ramp time, soft start time, and various control features can be controlled through the I²C interface. IC status information is also available. For more details, see the *TPS6287x-Q1 Low Input Voltage, Adjustable-Frequency Step-Down Converter* data sheet.

www.ti.com Setup

3 Setup

This section describes how to correctly use the TPS62873EVM-144.

3.1 Connector Descriptions

MH1 – VIN Positive input voltage connection from the input supply for the EVM

J1-1 – VINsense, J1-2 - GNDsense Input voltage sense connections, measure the input voltage at this point

MH2 – GND Input return connection from the input supply for the EVM

MH3 – VOUT Positive output voltage connection

J2-1 - VINsense, J2-2 - GNDsense Output voltage sense connections, measure the output voltage at this point

MH4 – GND Output return connection

JP1 - EN EN pin jumper. Place the supplied jumper across ON and EN to turn on the IC. Place the jumper

across OFF and EN to turn off the IC.

JP2 - MODE/SYNC MODE/SYNC pin jumper. Place the supplied jumper across VIN and MODE/SYNC to force the

device in fixed frequency PWM operation at all load currents. Place the jumper across MODE/SYNC and GND to enable power save mode. Connect a clock signal to MODE/SYNC referenced to GND to

synchronize the switching frequency to the clock signal.

J3 – PG The PG output appears on pin 1 of this header with a convenient ground on pin 2.

J4 – SYNC_OUT At the SYNC_OUT output the switching frequency is provided at pin 1 with a convenient ground on

pin 2

J5 – I2C I²C connection configured for being used with the USB2ANY interface.

3.2 Hardware Setup

To operate the EVM, set jumpers JP1 and JP2 to the desired positions per Section 3.1. Connect the input supply to MH1 and MH2, between VIN and GND and connect the load to MH3 and MH4 between VOUT and GND.

To evaluate the I²C features, a USB2ANY interface can be connected to J5. For this interface, a software GUI is available here.

4 TPS62873EVM-144 Test Results

The TPS62873EVM-144 was used to take the typical characteristics data in the TPS6287x-Q1 data sheet. See the *TPS6287x-Q1 Low Input Voltage, Adjustable-Frequency Step-Down Converter* data sheet for the performance of this EVM.

5 Board Layout

This section provides the TPS62873EVM-144 board layout. The gerber files are available on the TPS62873EVM-144 tool page.

Board Layout www.ti.com

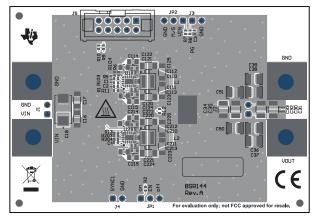


Figure 5-1. Top Layer - Components

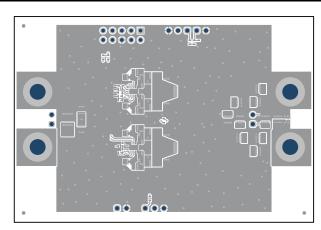


Figure 5-2. Top Layer

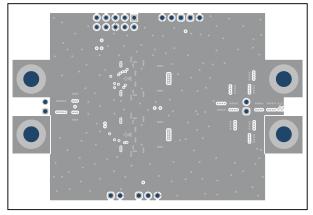


Figure 5-3. Layer 2

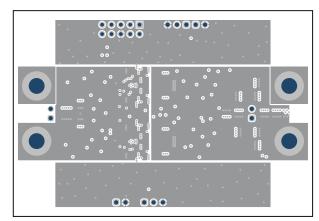


Figure 5-4. Layer 3

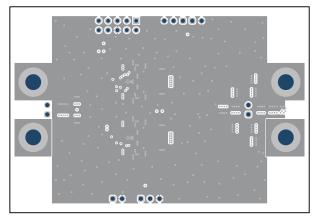


Figure 5-5. Layer 4

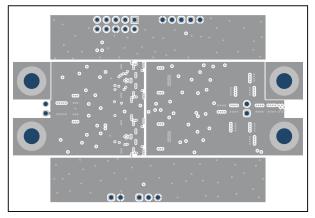
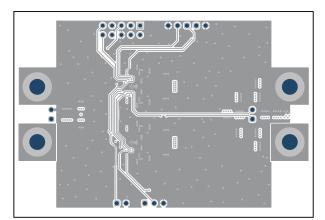


Figure 5-6. Layer 5

www.ti.com Board Layout



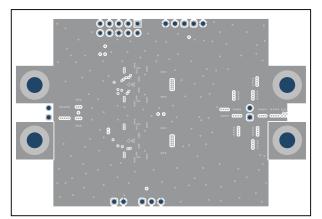


Figure 5-7. Layer 6

Figure 5-8. Layer 7

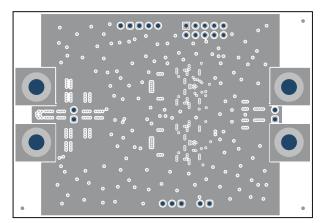


Figure 5-9. Bottom Layer



6 Schematic and Bill of Materials

This section includes the TPS62873EVM-144 schematic and bill of materials.

6.1 Schematic

Figure 6-1 shows the EVM schematic.

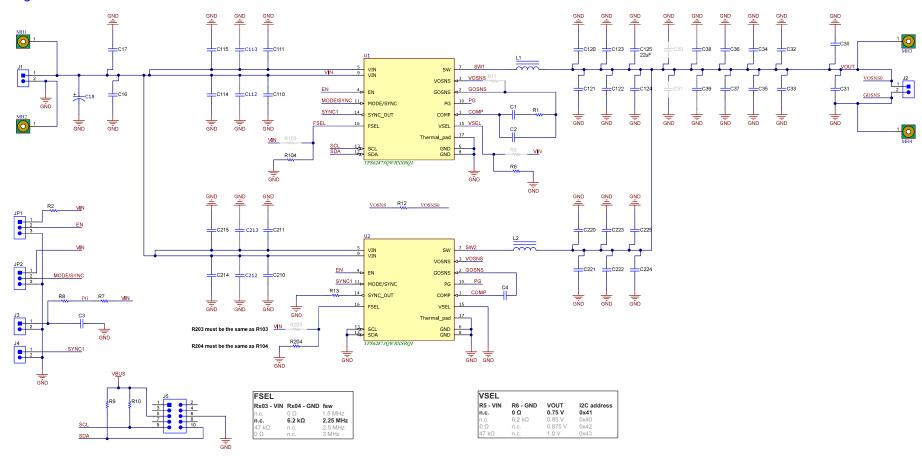


Figure 6-1. TPS62873EVM-144 Schematic



6.2 Bill of Materials

Table 6-1 lists the BOM for this EVM.

Table 6-1. TPS62873EVM-144 BOM

Qty	Ref Des	Value	Description	Size	Part Number	MFR
10	C30, C31, C110, C111, C120, C121, C210, C211, C220, C221	0.47 μF	Ceramic Capacitor, 10 V, X7S	0402	GCM155C71A474KE36D	any
4	C112, C113, C212, C213	2.2 μF	Ceramic Capacitor, 10 V, X7S	0603	CGA3E3X7S1A225K080AB	TDK
4	C114, C115, C214, C215	10 μF	Ceramic Capacitor, 10 V, X7R	0805	GCM21BR71A106KE22	MuRata
10	C16, C17, C122, C123, C124, C125, C222, C223, C224, C225	22 µF	Ceramic Capacitor, 10 V, X7R	1206	GCM31CR71A226KE02	MuRata
4	C32, C33, C34, C35	47 μF	Ceramic Capacitor, 6.3 V, X5R	1210	GCM32ER70J476ME19L	MuRata
4	C36, C37, C38, C39	100 μF	Ceramic Capacitor, 6.3 V, X5R	1210	GRT32ER60J107ME13L	MuRata
1	C18	150 µF	Polymer Capacitor, 10 V	7.3 × 4.3 mm	10TCF150ML	Panasonic
1	C1	1800 pF	Ceramic Capacitor, 50 V, X7R	0402		any
2	C2, C3, C4	10 pF	Ceramic Capacitor, 50 V, COG/NPO	0402		any
2	L1, L2	110 nH	Inductor	4.0 × 4.0 × 2.0 mm	XGL4020-111MEC	Coilcraft
1	R1	2.43 kΩ	Resistor 1%, 0.1 W	0402		any
1	R2	100 kΩ	Resistor 1%, 0.1 W	0402		any
2	R104, R204	6.19 kΩ	Resistor 1%, 0.1 W	0402		any
2	R6, R12	0 Ω	Resistor, 0.1 W	0402		any
1	R7	10 kΩ	Resistor 1%, 0.1 W	0402		any
1	R8	1 kΩ	Resistor 1%, 0.1 W	0402		any
2	R9, R10	2 kΩ	Resistor 1%, 0.1 W	0402		any
1	R13	47.5 kΩ	Resistor 1%, 0.1 W	0402		any
2	U1, U2		2.7-V to 6-V Input, 15-A, Fast Transient Synchronous Step-Down Converter with I2C Interface, Remote Sense and Stackability	VQFN- FCRLF-16	TPS62873QWRXSRQ1	Texas Instruments

Schematic and Bill of Materials www.ti.com

6.2 Bill of Materials

Table 6-1 lists the BOM for this EVM.

Table 6-1. TPS62873EVM-144 BOM

Qty	Ref Des	Value	Description	Size	Part Number	MFR
10	C30, C31, C110, C111, C120, C121, C210, C211, C220, C221	0.47 μF	Ceramic Capacitor, 10 V, X7S	0402	GCM155C71A474KE36D	any
4	C112, C113, C212, C213	2.2 µF	Ceramic Capacitor, 10 V, X7S	0603	CGA3E3X7S1A225K080AB	TDK
4	C114, C115, C214, C215	10 μF	Ceramic Capacitor, 10 V, X7R	0805	GCM21BR71A106KE22	MuRata
10	C16, C17, C122, C123, C124, C125, C222, C223, C224, C225	22 µF	Ceramic Capacitor, 10 V, X7R	1206	GCM31CR71A226KE02	MuRata
4	C32, C33, C34, C35	47 μF	Ceramic Capacitor, 6.3 V, X5R	1210	GCM32ER70J476ME19L	MuRata
4	C36, C37, C38, C39	100 μF	Ceramic Capacitor, 6.3 V, X5R	1210	GRT32ER60J107ME13L	MuRata
1	C18	150 μF	Polymer Capacitor, 10 V	7.3 × 4.3 mm	10TCF150ML	Panasonic
1	C1	1800 pF	Ceramic Capacitor, 50 V, X7R	0402		any
2	C2, C3, C4	10 pF	Ceramic Capacitor, 50 V, COG/NPO	0402		any
2	L1, L2	110 nH	Inductor	4.0 × 4.0 × 2.0 mm	XGL4020-111MEC	Coilcraft
1	R1	2.43 kΩ	Resistor 1%, 0.1 W	0402		any
1	R2	100 kΩ	Resistor 1%, 0.1 W	0402		any
2	R104, R204	6.19 kΩ	Resistor 1%, 0.1 W	0402		any
2	R6, R12	0 Ω	Resistor, 0.1 W	0402		any
1	R7	10 kΩ	Resistor 1%, 0.1 W	0402		any
1	R8	1 kΩ	Resistor 1%, 0.1 W	0402		any
2	R9, R10	2 kΩ	Resistor 1%, 0.1 W	0402		any
1	R13	47.5 kΩ	Resistor 1%, 0.1 W	0402		any
2	U1, U2		2.7-V to 6-V Input, 15-A, Fast Transient Synchronous Step-Down Converter with I2C Interface, Remote Sense and Stackability	VQFN- FCRLF-16	TPS62873QWRXSRQ1	Texas Instruments

7 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

C	Changes from Revision * (August 2022) to Revision A (November 2022)	Page
•	Updated the document title	1

Page

STANDARD TERMS FOR EVALUATION MODULES

- Delivery: TI delivers TI evaluation boards, kits, or modules, including any accompanying demonstration software, components, and/or
 documentation which may be provided together or separately (collectively, an "EVM" or "EVMs") to the User ("User") in accordance
 with the terms set forth herein. User's acceptance of the EVM is expressly subject to the following terms.
 - 1.1 EVMs are intended solely for product or software developers for use in a research and development setting to facilitate feasibility evaluation, experimentation, or scientific analysis of TI semiconductors products. EVMs have no direct function and are not finished products. EVMs shall not be directly or indirectly assembled as a part or subassembly in any finished product. For clarification, any software or software tools provided with the EVM ("Software") shall not be subject to the terms and conditions set forth herein but rather shall be subject to the applicable terms that accompany such Software
 - 1.2 EVMs are not intended for consumer or household use. EVMs may not be sold, sublicensed, leased, rented, loaned, assigned, or otherwise distributed for commercial purposes by Users, in whole or in part, or used in any finished product or production system.
- 2 Limited Warranty and Related Remedies/Disclaimers:
 - 2.1 These terms do not apply to Software. The warranty, if any, for Software is covered in the applicable Software License Agreement.
 - 2.2 TI warrants that the TI EVM will conform to TI's published specifications for ninety (90) days after the date TI delivers such EVM to User. Notwithstanding the foregoing, TI shall not be liable for a nonconforming EVM if (a) the nonconformity was caused by neglect, misuse or mistreatment by an entity other than TI, including improper installation or testing, or for any EVMs that have been altered or modified in any way by an entity other than TI, (b) the nonconformity resulted from User's design, specifications or instructions for such EVMs or improper system design, or (c) User has not paid on time. Testing and other quality control techniques are used to the extent TI deems necessary. TI does not test all parameters of each EVM. User's claims against TI under this Section 2 are void if User fails to notify TI of any apparent defects in the EVMs within ten (10) business days after the defect has been detected.
 - 2.3 Tl's sole liability shall be at its option to repair or replace EVMs that fail to conform to the warranty set forth above, or credit User's account for such EVM. Tl's liability under this warranty shall be limited to EVMs that are returned during the warranty period to the address designated by Tl and that are determined by Tl not to conform to such warranty. If Tl elects to repair or replace such EVM, Tl shall have a reasonable time to repair such EVM or provide replacements. Repaired EVMs shall be warranted for the remainder of the original warranty period. Replaced EVMs shall be warranted for a new full ninety (90) day warranty period.

WARNING

Evaluation Kits are intended solely for use by technically qualified, professional electronics experts who are familiar with the dangers and application risks associated with handling electrical mechanical components, systems, and subsystems.

User shall operate the Evaluation Kit within TI's recommended guidelines and any applicable legal or environmental requirements as well as reasonable and customary safeguards. Failure to set up and/or operate the Evaluation Kit within TI's recommended guidelines may result in personal injury or death or property damage. Proper set up entails following TI's instructions for electrical ratings of interface circuits such as input, output and electrical loads.

NOTE:

EXPOSURE TO ELECTROSTATIC DISCHARGE (ESD) MAY CAUSE DEGREDATION OR FAILURE OF THE EVALUATION KIT; TI RECOMMENDS STORAGE OF THE EVALUATION KIT IN A PROTECTIVE ESD BAG.

3 Regulatory Notices:

3.1 United States

3.1.1 Notice applicable to EVMs not FCC-Approved:

FCC NOTICE: This kit is designed to allow product developers to evaluate electronic components, circuitry, or software associated with the kit to determine whether to incorporate such items in a finished product and software developers to write software applications for use with the end product. This kit is not a finished product and when assembled may not be resold or otherwise marketed unless all required FCC equipment authorizations are first obtained. Operation is subject to the condition that this product not cause harmful interference to licensed radio stations and that this product accept harmful interference. Unless the assembled kit is designed to operate under part 15, part 18 or part 95 of this chapter, the operator of the kit must operate under the authority of an FCC license holder or must secure an experimental authorization under part 5 of this chapter.

3.1.2 For EVMs annotated as FCC – FEDERAL COMMUNICATIONS COMMISSION Part 15 Compliant:

CAUTION

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

FCC Interference Statement for Class A EVM devices

NOTE: This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

FCC Interference Statement for Class B EVM devices

NOTE: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- · Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

3.2 Canada

3.2.1 For EVMs issued with an Industry Canada Certificate of Conformance to RSS-210 or RSS-247

Concerning EVMs Including Radio Transmitters:

This device complies with Industry Canada license-exempt RSSs. Operation is subject to the following two conditions:

(1) this device may not cause interference, and (2) this device must accept any interference, including interference that may cause undesired operation of the device.

Concernant les EVMs avec appareils radio:

Le présent appareil est conforme aux CNR d'Industrie Canada applicables aux appareils radio exempts de licence. L'exploitation est autorisée aux deux conditions suivantes: (1) l'appareil ne doit pas produire de brouillage, et (2) l'utilisateur de l'appareil doit accepter tout brouillage radioélectrique subi, même si le brouillage est susceptible d'en compromettre le fonctionnement.

Concerning EVMs Including Detachable Antennas:

Under Industry Canada regulations, this radio transmitter may only operate using an antenna of a type and maximum (or lesser) gain approved for the transmitter by Industry Canada. To reduce potential radio interference to other users, the antenna type and its gain should be so chosen that the equivalent isotropically radiated power (e.i.r.p.) is not more than that necessary for successful communication. This radio transmitter has been approved by Industry Canada to operate with the antenna types lated in the user guide with the maximum permissible gain and required antenna impedance for each antenna type indicated. Antenna types not included in this list, having a gain greater than the maximum gain indicated for that type, are strictly prohibited for use with this device.

Concernant les EVMs avec antennes détachables

Conformément à la réglementation d'Industrie Canada, le présent émetteur radio peut fonctionner avec une antenne d'un type et d'un gain maximal (ou inférieur) approuvé pour l'émetteur par Industrie Canada. Dans le but de réduire les risques de brouillage radioélectrique à l'intention des autres utilisateurs, il faut choisir le type d'antenne et son gain de sorte que la puissance isotrope rayonnée équivalente (p.i.r.e.) ne dépasse pas l'intensité nécessaire à l'établissement d'une communication satisfaisante. Le présent émetteur radio a été approuvé par Industrie Canada pour fonctionner avec les types d'antenne énumérés dans le manuel d'usage et ayant un gain admissible maximal et l'impédance requise pour chaque type d'antenne. Les types d'antenne non inclus dans cette liste, ou dont le gain est supérieur au gain maximal indiqué, sont strictement interdits pour l'exploitation de l'émetteur

3.3 Japan

- 3.3.1 Notice for EVMs delivered in Japan: Please see http://www.tij.co.jp/lsds/ti_ja/general/eStore/notice_01.page 日本国内に輸入される評価用キット、ボードについては、次のところをご覧ください。
 http://www.tij.co.jp/lsds/ti_ja/general/eStore/notice_01.page
- 3.3.2 Notice for Users of EVMs Considered "Radio Frequency Products" in Japan: EVMs entering Japan may not be certified by TI as conforming to Technical Regulations of Radio Law of Japan.

If User uses EVMs in Japan, not certified to Technical Regulations of Radio Law of Japan, User is required to follow the instructions set forth by Radio Law of Japan, which includes, but is not limited to, the instructions below with respect to EVMs (which for the avoidance of doubt are stated strictly for convenience and should be verified by User):

- 1. Use EVMs in a shielded room or any other test facility as defined in the notification #173 issued by Ministry of Internal Affairs and Communications on March 28, 2006, based on Sub-section 1.1 of Article 6 of the Ministry's Rule for Enforcement of Radio Law of Japan,
- 2. Use EVMs only after User obtains the license of Test Radio Station as provided in Radio Law of Japan with respect to EVMs, or
- 3. Use of EVMs only after User obtains the Technical Regulations Conformity Certification as provided in Radio Law of Japan with respect to EVMs. Also, do not transfer EVMs, unless User gives the same notice above to the transferee. Please note that if User does not follow the instructions above, User will be subject to penalties of Radio Law of Japan.

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- 2. 実験局の免許を取得後ご使用いただく。
- 3. 技術基準適合証明を取得後ご使用いただく。
- なお、本製品は、上記の「ご使用にあたっての注意」を譲渡先、移転先に通知しない限り、譲渡、移転できないものとします。 上記を遵守頂けない場合は、電波法の罰則が適用される可能性があることをご留意ください。 日本テキサス・イ

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3.3.3 Notice for EVMs for Power Line Communication: Please see http://www.tij.co.jp/lsds/ti_ja/general/eStore/notice_02.page 電力線搬送波通信についての開発キットをお使いになる際の注意事項については、次のところをご覧ください。http://www.tij.co.jp/lsds/ti_ja/general/eStore/notice_02.page

3.4 European Union

3.4.1 For EVMs subject to EU Directive 2014/30/EU (Electromagnetic Compatibility Directive):

This is a class A product intended for use in environments other than domestic environments that are connected to a low-voltage power-supply network that supplies buildings used for domestic purposes. In a domestic environment this product may cause radio interference in which case the user may be required to take adequate measures.

- 4 EVM Use Restrictions and Warnings:
 - 4.1 EVMS ARE NOT FOR USE IN FUNCTIONAL SAFETY AND/OR SAFETY CRITICAL EVALUATIONS, INCLUDING BUT NOT LIMITED TO EVALUATIONS OF LIFE SUPPORT APPLICATIONS.
 - 4.2 User must read and apply the user guide and other available documentation provided by TI regarding the EVM prior to handling or using the EVM, including without limitation any warning or restriction notices. The notices contain important safety information related to, for example, temperatures and voltages.
 - 4.3 Safety-Related Warnings and Restrictions:
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